



DECLARATION OF COMPLIANCE

04/30/2015

CUSTOMER: To whom it may concern

We hereby confirm that the products we supply do meet the requirements put forward in the legal framework presented below.

1. DESCRIPTION OF MATERIALS AND ARTICLES

Doublewall cups

NDW80-267

NDW90-403

NDW90-495

NDW95-645

PG ID: FIHU-87ZEL3

ID: FIHU-87ZEL30

2. INTENDED USES

Products listed above can be in contact with following food stuff:

Aqueous

Acidic

Dairy

Alcohol < 6%

In following conditions of temperature and time*:

Hot-fill (Up to 70°C for up to 2 hours including 15 min up to 100°C)

* It is the obligation of the recipient of this declaration to ensure that the packaging is suitable for the aimed processing and downstream use circumstances.

**Covers also food contact conditions up to 70°C for up to 2 hours including 15 min up to 100°C

3. LEGISLATION

We confirm that the products listed in section 1 fulfill the requirements on products intended for use in contact with food as defined in:

- Regulation (EC) No 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food and its amendments up to date of this statement
- Directive 94/62/EC on packaging and packaging waste and its amendments up to date regarding the threshold limit of 100 ppm by weight of heavy metals
- Regulation (EC) No 1935/2004 on materials and articles intended to come into contact with food
- EuPIA Guideline on Printing Inks applied to the non-food contact surface of food packaging materials and articles
- Federal Institute for Risk Assessment BfR XXXVI, Paper and Board for food contact
- Regulation (EC) No 10/2011 on plastic materials and articles intended to come into contact with food and its amendments up to date of this document
- Swiss Ordinance SR 817.023.21 for Packaging Inks

4. MIGRATION

According to Regulation (EC) No 10/2011 materials and articles shall not transfer their constituents to foodstuffs in quantities exceeding 10 mg per 1 dm² of surface area of the packaging or 60 mg per 1 kg of foodstuff or food simulant (limiting value of the overall migration). The ratio of food contact surface area to volume used to establish the compliance of the article/s were 0.006ml/dm².

Following migration tests were conducted:

SIMULANT	TIME	TEMPERATURE
50% Ethanol	2 hours	70° C

Substances with restriction

The products listed above may contain following substance/s with restriction/s:

CAS: 111-66-0

PMREF Number: 22660

Substance: 1-octene

Restriction (mg/kg): unknown

CAS: 693-36-7

PMREF Number: 93280

Substance: Thiodipropionic acid, dioctadecylester

Restriction (mg/kg): unknown

Huhtamaki

CAS: —

PMREF Number: 95859

Substance: waxes, refined, derived from petroleum based or synthetic hydrocarbon feedstocks, high viscosity

Restriction (mg/kg): 60

CAS: —

PMREF Number: 95883

Substance: white mineral oils, paraffinic, derived from petroleum based hydrocarbon feedstocks

Restriction (mg/kg): 60

CAS: 0000098-83-9

PMREF Number: 22210

Substance: a-methylstyrene

Restriction (mg/kg): 0,05

CAS: —

PMREF Number: 42500

Substance: carbonic acid, salts

Restriction (mg/kg): 25

CAS: —

PMREF Number: 77708

Substance: polyethyleneglycol (EO = 1-50) ethers of linear and branched primary (C8-C22) alcohols

Restriction (mg/kg): 1,8

CAS: 0068439-49-6

PMREF Number: 77895

Substance: polyethyleneglycol (EO = 2-6) monoalkyl (C16-C18) ether

Restriction (mg/kg): 0,05

CAS: 001002-196-1

PMREF Number: -

Substance: oleic acid copper salt/ copper oleate (sml expressed as copper)

Restriction (mg/kg): 5

5. DUAL USE SUBSTANCES

The products listed above may contain following dual use substances:

CAS: 00013463-67-7

E Number: E171

Substance: Titanium dioxide

Restriction: unknown

CAS: 0012141-46-7

E Number: E559

Substance: Aluminium silicate

Restriction: unknown

CAS: 0025322-68-3

E Number: E1521

Substance: Polyethylene glycol

Restriction: unknown

CAS: 0005281-04-9

E Number: E180

Substance: Lithol Rubine BK

Restriction: unknown

CAS: 0007631-86-9

E Number: E551

Substance: Silicon dioxide

Restriction: unknown

CAS:

E Number: E914

Substance: Oxidized polyethylene wax

Restriction: unknown

CAS:

E Number: E431

Substance: Polyoxyethene (40) stearate

Restriction: unknown

CAS: 0001310-73-2

E Number: E524

Substance: Sodium hydroxide

Restriction: unknown

CAS: 0000056-81-5

E Number: E422

Substance: Glycerol

Restriction: unknown

Huhtamaki

CAS: 0000057-55-6

E Number: E1520

Substance: Propylene glycol

Restriction: unknown

CAS: 0001336-21-6

E Number: E527

Substance: Ammonium hydroxide

Restriction: unknown

CAS: 0007429-90-5

E Number: E173

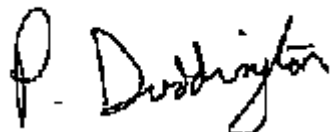
Substance: Aluminium

Restriction: unknown

6. TRACEABILITY

This can be done by referring to traceability by Licence Plate Number, Box Label, Order number.

This certificate is valid until there is substantial changes in the composition or production that bring about changes in the migration from the materials or articles or when new scientific data becomes available.



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